

ASSEMBLING INSTRUCTIONS

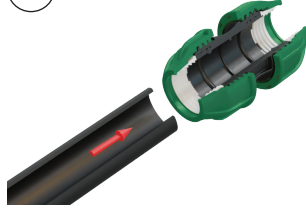
Assembling instruction for fittings Ø16 - Ø40 mm

①



Limber up the nut, but do not remove it completely.

②



Insert the pipe into the fitting. Make sure that the pipe crossed the O ring - gasket.

③



Fully coil back the nut.

④



Assembled PP fitting.

Assembling instruction for fittings Ø50 and Ø63 mm

①



First, connect the clinching and the thrust ring.

②



Pull up the nut, the clinching ring, the thrust ring, and O-ring on the pipe.

③



Pull back the clinching ring to its original position.

④



Pull back the nut and fully coil it up to the fitting.

IMPORTANT

- The end of the pipe has to be chamfered and cleaned from a chip.
- From Ø16 - Ø40 mm diameter, it is enough to coil the nut by hand.
- If the nut is not fixed completely, there can be dripping or flowing at the O ring-gasket, or the pressure can fire the pipe from the fitting.
- The threaded end of the PP fitting has to be covered with PTFE (polytetrafluoroethylene) tape or braid.
- The threaded end of PP fitting has to be coiled in completely (useful thread length).

NOTE

- Any chemicals in the system are in contact with polypropylene (PP) and the rubber gasket (O-ring) of the PP Compression fitting.
- Appropriate tests have to be done to ensure product suitability and safety following all applicable regulations.

